

Chrysler & Force Sleeve Chart

Engine				LA Sleeve			Advanced Sleeve			
Model	Cyl	Type	Notes	Size	1/16" Thick	3/32" Thick	1/8" Thick	Length O.D.	Length O.D.	Length O.D.
					Length O.D.	Length O.D.	Length O.D.			
35 HP	2	CI	Straight Sleeve no ports	3.00"	T30 5-1/2" 3-1/8"	LA30 5-1/2" 3-3/16"	L30 5-1/2" 3-1/4"	1011SA 5.250 3.125	1011SB 5.250 3.188	1011SC 5.250 3.250
40-50 HP Crossflow	2		Straight Sleeve no ports	3.187"				1064SA 5.050 3.313	1064SB 5.050 3.333	
60 HP Cross Flow	2	CI	Straight Sleeve no ports	3.187"	T603 5-1/2" 3-5/16"	LA603 5-1/2" 3-3/8"	L603 5-1/2" 3-7/16"	1127SA 5.225 3.750		
55 HP Model 559H9L	2	CI	Flanged Sleeve with ports	3.375"	FL042 5.230 3.500					
70 HP 90 HP 100 HP 125 HP 150 HP	3 3 4 4 5	CI	Straight Sleeve no ports	3.312	T607 5-9/16" 3-7/16"	LA607 5-9/16" 3.500	L607 5-9/16" 3-9/16"	1015SA 5.565 3.440	1015SB 5.565 3.503	1015SC 5.565 3.565
70 HP 90 HP 100 HP 125 HP 150 HP	3 3 4 4 5	CI	Flanged Sleeve no ports	3-5/16"	FL039 5-9/16" 3-7/16"			1015FA 5.565 3.440		
90 HP SportJet 115 HP 140 HP 150 HP	3 4 4 5	CI	Straight Sleeve no ports	3-3/8"	T70 5.550 3.500	LA70 5.550 3-9/16"	L70 5.550 3-5/8"	1049SA 5.510 3.500	1049SB 5.510 3.563	1049SC 5.510 3.625
115 HP 120 HP SportJet 140 HP	4 4 4	CI	Flanged Sleeve no ports	3-3/8"	FL094 5-1/2" 3.500			1049FA		

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ALWAYS WAIT UNTIL THE SLEEVE ARRIVES BEFORE BEGINNING ANY MACHINE WORK. Never assume that the stated model and year of the cylinder is correct. Always check to see if the sleeve ports match the cylinder ports.

Note: Pro Marine will not be responsible for any applications

Part #	Description	Retail	-
1015SA	ADV Sleeve W/o Port CI Chrysler/Force Bore 3.312	Outer Diameter 3.440	\$55.84 D41L88R
1015SB	ADV Sleeve W/o Port CI Chrysler/Force Bore 3.312	Outer Diameter 3.503	\$55.84 D41L88R
1015SC	ADV Sleeve W/o Port CI Chrysler/Force Bore 3.312	Outer Diameter 3.565	\$55.84 D41L88R
1127SA	ADV Sleeve W/o Ports CI Chrysler/Force 2Cyl Bore 3.187	Outer Diameter 3.750	\$87.52 D65L64R
FL042	LA Sleeve Flanged W Ports CI Chrysler Force	2Cyl Bore 3.375 OD 3.500	\$120.00 D72L00R
FL039	LA Sleeve Flanged W/o Ports CI Chrysler Force	Bore 3.312 OD 3 7/16	\$120.00 D72L00R
FL094	LA Sleeve Flanged W/o Ports CI Chrysler Force	Bore 3 3/8 OD 3.500	\$120.00 D72L00R
L607+4	LA Sleeve W/o Ports .040 CI Chrysler/Force Bore 3.312		\$82.50 D49L50R
LA607	LA Sleeve W/o Ports CI Chrysler/Force Bore 3.312	Outer Diameter 3.500	\$72.50 D43L50R
L607	LA Sleeve W/o Ports CI Chrysler/Force Bore 3.312	Outer Diameter 3 9/16	\$72.50 D43L50R
T607	LA Sleeve W/o Ports CI Chrysler/Force Bore 3.312	Outer Diameter 3 7/16	\$72.50 D43L50R

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