

## MERCURY GASKET CHART

Model	Cyl	Serial Number	Gasket Kit ③	Head Gasket	Seal Kit
<b>20 HP</b> 1973-77	2	337531-4709592	-	-	<b>2016-3</b>
<b>25 HP</b> 1983 & Later	2		<b>4375</b>	-	<b>2019</b>
<b>35 HP</b> 1972-88 ①	2	6445653-B10788	<b>482</b>	-	<b>2016-3</b>
<b>30-40 HP</b> 1991-1997	2		<b>079</b>	-	<b>2016-3</b>
<b>30-40hp</b> 1998-2004	2	OG055314 & Up	<b>079</b>	-	<b>2020</b>
<b>40 HP</b> 1972-93 ①	2	3336258-G053313	<b>482</b>	-	-
<b>40 HP (Mariner)</b>	2	-	<b>4414</b>	-	<b>2016-3</b>
<b>45/50 HP</b> 1968-95	4	2116318-B110788	<b>461</b>	-	<b>2016-3</b>
<b>40-50HP 4 Stroke</b>	4		* 832013A96	<b>3845</b>	-
<b>50/60 HP</b> 1984-88	3	6428681-B122929	<b>492</b>	-	<b>2016-3</b>
<b>40/50/60HP</b> 1991-1997	3	D000750 & Up	<b>047</b>	-	<b>2016-3</b>
<b>40/50/55/60hp</b> 1998-2005	3	OG590000 & Up	<b>047</b>	-	<b>2020</b>
<b>65 HP</b> 1972-75	3	3293184-4382056	<b>492</b>	-	<b>2016-3</b>
<b>65 HP</b> 1976-77	3	4382057-4571651	<b>492</b>	-	<b>2016-3</b>
<b>70 HP</b> 1977-83	3	4571652-6428600	<b>492</b>	-	<b>2016-3</b>
<b>70 HP</b> 1987-1989	L3	A996142 & Up	<b>004</b>	-	<b>2017</b>
<b>75 HP</b> 1975 & Later	4	6432901 & Up	<b>459</b>	-	<b>2016-3</b>
<b>75 HP</b> 1990 & Later	L3	A996142 & Up	<b>004</b>	-	<b>2017</b>
<b>75 HP DFI</b>	L3	OT980000-Up	<b>9855</b>	-	-
<b>80 HP</b> 1969-72	4	2559001-34936912	<b>795</b>	-	<b>2016-3</b>
<b>80 HP</b> 1978-83	4	4831999-6432900	<b>459</b>	-	<b>2016-3</b>
<b>85 HP</b> 1987-92	L3	A996142 & Up	<b>004</b>	-	<b>2017</b>
<b>85 HP</b> 1973-85	4	3493913-4366801	<b>790</b>	-	<b>2016-3</b>
<b>85 HP</b> 1976-78	4	4366802-4831998	<b>459</b>	-	<b>2016-3</b>
<b>90 HP</b> 1975-86	6 Inline	4845301-5299505	<b>437</b>	-	<b>2016-3</b>
<b>90 HP</b> 1987-UP	L3	A996142 & Up	<b>004</b>	-	<b>2017</b>
<b>90 HP DFI</b>	L3	OT801000-Up	<b>9855</b>	-	-
<b>75-115HP 4 Stroke</b>	4	OG960500-Up	<b>8043</b>	<b>8041</b>	<b>2020</b>
<b>100 HP</b> 1988-2000	L4	B209468 & Up	<b>005</b>	-	<b>2017</b>
<b>115 HP</b> 1975-88	6 inline	3525441-4855152	<b>437</b>	-	<b>2016-3</b>
<b>115 HP</b> 1988 & Later	L4	B209468 & Up	<b>005</b>	-	<b>2017</b>
<b>115 HP DFI</b>	L3	OT801000 & Up	<b>9855</b>	-	-
<b>115 HP 2.5L DFI</b>	V6 2.5L	OG960500-OT178499	<b>2689-1</b>	<b>9772</b>	<b>2016-3</b>
<b>125 HP</b> 1994 & Later	L4	D283222 & Up	<b>005</b>	-	<b>2017</b>

① Does not fit Mariner

③ Gasket kits do not contain fuel pump components or crank seals.

⑥ No Head Gaskets in Kit

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Model	Cyl	Serial Number	Gasket Kit ③	Head Gasket	Seal Kit
135 HP 1986-90	V6 2.0L	A904646-C239552	<b>667</b>	<b>542-1</b>	<b>2016-3</b>
135 HP 1991-2001	V6 2.0L	C239553 & Up	<b>2689</b> ④	<b>785-1</b>	<b>2016-3</b>
135 HP 2.5L DFI	V6 2.5L	OG590000-OG960499	<b>2689-1</b>	<b>8525</b>	<b>2016-3</b>
135 HP 2.5L DFI	V6 2.5L	OG960500 & Up	<b>2689-1</b>	<b>9772</b>	<b>2016-3</b>
140 HP 1978-81	6 inline	3293234-3502805	<b>437</b>	-	<b>2016-3</b>
150 HP 1974-78	6 inline	3502806-4868997	<b>437</b>	-	<b>2016-3</b>
150 HP 1978-82	V6 2.0L	4868648-6042945	<b>1715</b> ⑥	<b>583-1</b>	<b>2016-3</b>
150 HP 1983-90	V6 2.0L	6042946-C239552	<b>667</b>	<b>542-1</b>	<b>2016-3</b>
150 HP 1991-2005	V6 2.0L	C239553 & Up	<b>2689</b> ④	<b>785-1</b>	<b>2016-3</b>
150 HP 2.5L DFI	V6 2.5L	OG590000-OG960499	<b>2689-1</b>	<b>8525</b>	<b>2016-3</b>
150 HP 2.5L DFI	V6 2.5L	OG960500 & Up	<b>2689-1</b>	<b>9772</b>	<b>2016-3</b>
150 XR4 1988-91	V6 2.4L	B242885-C239552	<b>668</b> ⑤	<b>246-1</b>	<b>2016-3</b>
150 XR6 1992 & Later	V6 2.5L	D082000 & Up	<b>2689</b> ④ ⑦	<b>844-1</b>	<b>2016-3</b>
175 HP 1976-84	V6 2L	4301235-6618750	<b>1715</b> ⑥	<b>583-1</b>	<b>2016-3</b>
175 HP 1985-91	V6 2.4L	6618751-C239552	<b>668</b>	<b>246-1</b>	<b>2016-3</b>
175 HP 1992-2002	V6 2.5L	C239553 & Up	<b>2689</b> ④ ⑦	<b>844-1</b>	<b>2016-3</b>
175 HP SportJet	V6 2.5L	1997-99	<b>10-3364</b>	<b>844-1</b>	<b>2016-3</b>
175 HP SportJet	V6 2.5L	2000-2003	<b>10-3365</b>	<b>9772</b>	<b>2016-3</b>
175 HP 2.5L DFI	V6 2.5L	OT178500-OT801000 & Up	<b>2689-1</b>	<b>9772</b>	<b>2016-3</b>
200 HP 1978-81	V6 2.4L	4839034-5363917	<b>1716</b> ⑥	<b>3872</b>	<b>2016-3</b>
200 HP 1982	V6 2.4L	6073192-6203990	<b>1716</b> ⑥	<b>246-1</b>	<b>2016-3</b>
200 HP 1983-1991	V6 2.4L	6203991 & Up	<b>669</b>	<b>246-1</b>	<b>2016-3</b>
200 HP 1992-2005	V6 2.5L	D082000 & Up	<b>2689</b> ④ ⑦	<b>844-1</b>	<b>2016-3</b>
200 HP Sportjet DFI	V6 2.5L	2001-2003	<b>10-3370</b>	<b>9772</b>	<b>2016-3</b>
200 HP ProMax	V6 2.5L	0D935000-0G610079	<b>2687</b>	<b>844-1</b>	<b>2016-3</b>
200 HP ProMax	V6 2.5L	0G857000 & Up	<b>2687</b>	<b>844-1</b>	<b>2016-3</b>
200 HP 3.0L DFI Optimax	V6 3.0L ②	OG3866496-OG589999	<b>4312-1</b> ⑧	<b>8573</b>	<b>2018</b> ②
200 HP 3.0L DFI Optimax	V6 3.0L ②	OG590000-OG960499	<b>4312-2</b> ⑧	<b>8573</b>	<b>2018</b> ②
200 HP 3.0L DFI Optimax	V6 3.0L ②	OG960500-OT178499 & Up	<b>4312-3</b> ⑧	<b>8573</b>	<b>2018</b> ②
210 HP Sportjet (Carb)	V6 2.5L	2001-2003	<b>10-3375</b>	<b>9772</b>	<b>2016-3</b>
220 HP 1987-88	V6 2.4L	B117316 & Up	<b>2377</b>	<b>246-1</b>	<b>2016-3</b>
200 XS DFI 2.5L	V6 2.5L	OT235000-Up	<b>2689-1</b>	<b>9772</b>	<b>2016-3</b>

② Do not reuse 3L single seal lower caps.

Replace with double seal cap Mercury #1171-9787A5 or Pro #9787

If cap has been replaced, use 3 piece (1 upper & 2 lower) seal kit #2018

③ Gasket kits do not contain fuel pump components or crank seals.

④ 2688 & 2689 have no head gaskets order 2.0, 2.4 or 2.5L head gaskets as required for your engine.

⑤ 2.4L Blocks w/dowel pins use **2689** Gasket Kit and **3871** head gaskets

⑥ No Head Gaskets in Kit

⑦ For 2.5L Models with "O" Ring head, order qty 2 of PN**8452** and qty 6 of PN **9772**

⑧ 4312-1, 4312-2 and 4312-3 are sold without cylinder head "O" rings. Order the correct head "O" rings for your application. See chart on next page.

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Model	Cyl	Serial Number	Gasket Kit ③	Head Gasket	Seal Kit
225 HP 1980-93	V6 2.4L	5628028-D280812	1716 ⑥	3872	2016-3
225 HP ProMax	V6 2.5L	OD935638-OT429939	2687	844R1	2016-3
225 HP 3.0L Carb	V6 3.0L②	OD280813-OG7602999	4312	8573	2018②
225 HP 3.0L Carb	V6 3.0L②	OG245605-OT408999	4312	8573	2018②
225 HP 3.0L EFI 1995-01	V6 3.0L②	OG760300-OT408999	4312	8573	2018②
225 HP 3.0L EFI 2002	V6 3.0L②	OT409000-OT598999	4312-3 ⑧	8453	2018②
225 HP 3.0L EFI 2003 & Later	V6 3.0L②	OT599000 & Up	4312-3 ⑧	4391	2018②
225 HP 3.0L DFI / Optimax	V6 3.0L②	OG590000-OG960499	4312-2 ⑧	8573	2018②
225 HP 3.0L DFI / Optimax	V6 3.0L②	OG960500-OT178499	4312-3 ⑧	8573	2018②
225 HP 3.0L DFI / Optimax	V6 3.0L②	OT178500-OT598999	4312-3 ⑧	8453	2018②
225 HP 3.0L DFI / Optimax	V6 3.0L②	OT599000 & Up	4312-3 ⑧	4391	2018②
250 HP 3.0L EFI	V6 3.0L②	OG129222-OT408999	4312	8573	2018②
250 HP 3.0L EFI	V6 3.0L②	OT409000-OT598999	4312-3 ⑧	8453	2018②
250 HP 3.0L EFI	V6 3.0L②	OT599000 & Up	4312-3 ⑧	4391	2018②
250 HP 3.0L DFI / Optimax	V6 3.0L②	1B528615 & Up	4312-4	4391	2018
200/225/250 Pro XS	V6 3.0L	1B104549 & Up	4312-4	4391	2018②
225 HP 4-Stroke EFI ⑨	V6	OT653945 & Up	8878-4	7848 & 7849	⑨
240 HP Sport Jet EFI	V6 2.5L	2001-2003	10-3380	9772	2016-3
250XB EFI 3.0L	V6 3.0L②	OG980600-OT800999	4312	8573	2018②
250XS 3.0L DFI Race	V6 3.0L②	OT651945-1E002342 & Up	4312-4	4391	2018②
250 HP Sportjet DFI 3.0L	V6 3.0L	OE407100 & Up	10-3385	4391	2018②
260-280HP 2.5L EFI Offshore	V6 2.5L EFI	OG367000-OG857699	2688 ④	844R1	2016-3
2.5L EFI Offshore Race	V6 2.5L EFI	OG857000 & Up	2688 ④	9772 ⑦	2016-3
2.5L DFI / Optimax 2000 & Later	V6 2.5L DFI		2689-1	9772 ⑦	2016-3
300 HP 3.0L EFI, ProMax, Super Mag	V6 3.0L②	OG610221-OT105297	4312	8573	2018②
300X 3.0L EFI, ProMax	V6 3.0L	OT235084-OT651944	4312-3 ⑧	8453	2018②
300X 3.0L EFI, ProMax	V6 3.0L	OT651945 & Up	4312-3 ⑧	4391	2018②

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④ 2688 & 2689 have no head gaskets order 2.0, 2.4 or 2.5L head gaskets as required for your engine.

⑤ 2.4L Blocks w/dowel pins use 2689 Gasket Kit and 3871 head gaskets

⑥ No Head Gaskets in Kit

⑦ For 2.5L Models with "O" Ring head, order qty 2 of PN8452 and qty 6 of PN 9772

⑧ 4312-1, 4312-2 and 4312-3 are sold without cylinder head "O" rings. Order the correct head "O" rings listed for your application or see chart below.

⑨ Kit 8878-4 comes with crankshaft & camshaft seals.