

Chrysler Force
Honda
Johnson Evinrude
Mercury
Suzuki
Tohatsu
Yamaha
Rigging & Shop Supplies

MERCURY PISTON RINGS							
Model	Bore Size	Cyl	Standard	.010	.015	.020	.030
3.5, 3.6, 3.9, 4, 4.5 HP	2.000	1	-		-	-	-
20-25 HP ④	2.565	2	3903		-	-	-
25 HP Chrome Hole Only	2.562	2	7491		-	-	-
35-40 HP ①	2.875	2	3902		3915	-	3930
40 HP Mariner	2.953	2	610		-	610-50	-
40, 45, 50 Classic ④	2.565	4	3903		-	-	-
60, 65, 70, 75, 80, 85 HP ①	2.875	3	3902		3915	-	3930
40-60 HP Big Foot 2 & 3 cyl.	2.992	3	1255		1255-15	-	N/A
50-60 HP 1991-97	2.955	3	4800		4815	-	4830
75, 80, 85 HP ①	2.875	4	3902		3915	-	3930
70, 75, 80, 85, 90 HP	3.375	3	2612		2614	-	2616
75, 90 HP 1994-98 (2.0mm thick)	3.500	3	321		321-15	-	321-30
75, 90, 115 HP 3 cyl DFI 2004-05	3.625	3	179		179-15	-	179-30
100, 115 HP	3.375	4	2612		2614	-	2616
100, 115, 115 HP 1994-98	3.500	4	321		321-15	-	321-30
90, 95, 100, 115 HP ①	2.875	6	3902		3915	-	3930
115 HP 4 Stroke	79.0 mm	4	11605	11606			
125, 135, 140, 150 HP ①	2.875	6	3902		3915	-	3930
135 HP	3.125	V-6	934		934-15	-	934-30
150 HP 2 Litre	3.125	V-6	934		934-15	-	934-30
150 HP 2.4 XR4	3.375	V-6	170		170-15	-	170-30
175 HP 2 Litre	3.125	V-6	934		934-15	-	934-30
175 HP 2.4 Litre	3.375	V-6	1868		170-15	-	170-30
150 / 175 HP 2.5 (1.5mm thick)	3.500	V-6	481		481-15	-	481-30
200, 225 HP 2.4 Litre	3.375	V-6	1868		170-15	-	170-30
200 HP 2.5 Litre (1.5mm thick)	3.500	V-6	481		481-15	-	481-30
XR6 2.5 Litre (1.5mm thick)	3.500	V-6	481		481-15	-	481-30
2.5L SN/G052595 - UP (2.0mm thick)	3.500	V-6	321		321-15	-	321-30
2.5L Mahle Ring (single) (Steel Bore) ②	3.500	V-6	M1		-	-	-
2.5L Mer Race Ring (Gold) Pair	3.500	V-6	T2		-	-	-
Wizard Pro Stock Chrome	3.500	V-6	WC2		-	-	-
Wizard Pro Stock Titanium	3.500	V-6	WT2		-	-	-
200, 225 HP 2.5 Litre (1.5mm thick)	3.500	V-6	481		481-15	-	481-30
3.0 Liter 1994-00 Carb / EFI / DFI	3.625	V-6	179		179-15	-	179-30
NOTE: ① For Inline Pistons that have			9500-STD		9500-015		9500-030
only 2 rings & STD bore of 2.875", order			STD		.015		.030

② 3902 is 3 ring set. For 2 ring Mahle pistons order 2 of part number M1

④ 3903 is 3 rings per pack. For 2 ring replacement order, 4400R (STD), 4415R (.015), or 4430R (.030)