

## MERCURY STARTER APPLICATIONS

HP	SN or Year	SN or Year	OE Number	Notes	Pro #	ARCO #	M.E.S. #	DRIVE GEAR	BRUSHKIT
6-15 1986-96, 18-25 1980-87			50-90983A1	10 Tooth Drive Gear	7367	5367	S2043M	DV367	SR367
25 HP 4 Stroke	1998	2005	50-830308T	9 Tooth Drive Gear	7051	5364	S2051M	DV362	SR364
20-40 HP Mariner 2 Stroke			50-97693M	11 Tooth Drive Gear	7071	3420	S2071M	DV520	SR425
25-30 HP	1956	1957	50-29105,	10 Tooth Drive Gear		5374-1			SR372
55 HP	1957		50-30842,	(Large)					
30-55 HP	1958	1959	50-32411						
35-40 HP 2 cyl	1983	1986	50-41583T	10 Tooth Drive Gear	7385	5385		DV387	SR372
25-55 HP	1956	1959	50-38890A1 50-55601A2	9 Tooth Drive Gear		5366	S1062M	DV393	SR372
30-40 2 Cyl	G053314	& Up	50-822462	10 Tooth Drive Gear	7396	5396	S2046M	DV396	SR395
				1994-Up					
40-60 3 Cyl	G53130	& Up	50-822462	10 Tooth Drive Gear	7396	5396	S2046M	DV396	SR395
30/45 HP Jet	1997	& Up							
30/40/50/60 HP 4 Stroke	1999	& Up	50-893887T, 859170T, 884045T	9 Tooth Drive Gear	7365	5365	S2050M	DV362	SR395
40 / 45 / 50 4 Cyl	4357640	&Up	50-73521	10 Tooth Drive Gear	7379	5379	S2033M	DV372	SR380
40-50 HP 4 Stroke	1997	& Up	50-834749, 50-859171T	9 Tooth Drive Gear	7302	5362		DV362	SR362
	OG472133	& Up		(Metric)					
55-60 HP Mariner 2 cyl 2 stroke			50-97072M, 50-97072T	9 Tooth Drive Gear		3424		DV512	SR424
50-70 3 Cyl	457165	A996142	50-44369A1	10 Tooth Drive Gear		5388	S2037M	DV372	SR380
45 Jet	1991	1996	65436, 60315						
65 4 Cyl	2803822	3293183	50-57867A1, 58788A3	10 Tooth Drive Gear		5374		DV372	SR373
65 3 Cyl	3293184	4571651	50-44369A1 65436, 60315	10 Tooth Drive Gear		5388	S2037M	DV372	SR380
50 / 55 / 60, 45 Jet	6428681	& Up	50-44369A1, 65436, 60315	10 Tooth Drive Gear		5388	S2037M	DV372	SR380
65 / 80 /85 4 Cyl	2783253	3865694	50-57867A1, 58788A3	10 Tooth Drive Gear		5374	S2032M	DV372	SR373
90 HP 3 cyl	4831999	& Up	50-66015	10 Tooth Drive Gear	7375	5375	S1063M	DV372	SR380
90 HP Mer/Mar 4 Stroke	1999	& Up	50-804312T1	13 Tooth Drive Gear		3430		-	-
85 4 Cyl	3865694	& Down	50-57867A1, 58788	10 Tooth Drive Gear		5374	S2032M	DV372	SR373
65-85 HP 4 Cyl	3865695	4366801	50-67341	10 Tooth Drive Gear		5374	S2032M	DV372	SR373
65 Jet, 75/90 HP	ALL		50-66015-2	10 Tooth Drive Gear	7375	5375	S1063M	DV372	SR380
75, 90, 115 3 Cyl DFI					7400	5400A		-	-
90-140HP IL 6	4845301	& Up	50-72467, 64975, 57465A1	10 Tooth Drive Gear		5377	S1064M S2064M	DV372	SR380
115 IL 6	4855153	& Up	50-72467, 64975, 57465A1	10 Tooth Drive Gear		5377	S1064M	DV372	SR380
140 IL 6	4865678	& Up	50-72467, 64975, 57465A1	10 Tooth Drive Gear		5377	S1064M	DV372	SR380
150-175 IL 6	4121435	&Up	50-72467, 64975, 57465A1	10 Tooth Drive Gear		5377	S1064M	DV372	SR380
150 HP V6									



**BK900**  
Brush Kit, Starter PMGR  
Mercury, J/E, Yamaha

Cross Ref #:

**\$21.95** D14L95R



**SR107**  
Loading Tool, Brush

Cross Ref #:

**\$22.95** D15L95R

MERCURY STARTER APPLICATIONS

HP	SN or Year	SN or Year	OE Number	Notes	Pro #	ARCO #	M.E.S. #	DRIVE GEAR	BRUSHKIT
100-125 HP 4 Cyl	B209468	& Up	50-66015-1	8 Tooth Drive Gear	7392	5392	S2041M	DV380	SR380
115 4 Cyl	C100000	& Up	50-66015-1	8 Tooth Drive Gear	7392	5392	S2041M	DV380	SR380
80 Jet, 125 4 Cyl	D283222	& Up	50-66015-1	8 Tooth Drive Gear	7392	5392	S2041M	DV380	SR380
135-200	1984	2000	50-79472, 77141, 44414, 44415	8 Tooth Drive Gear	7380	5380	S2068M	DV380	SR380
135-275 HP & Verado	2001	& Up	50-853329T		7400	5400A	S2088M		
150-225	pre 1984		50-86976	9 Tooth Drive Gear		5381-1		DV381	SR395
2.4EFI / 2.5EFI 2.5L Carb 3.4L / MOD VP (Bosch)	1984	& Up	50-79472, 77141, 44414, 44415	8 Tooth Drive Gear	7380	5380	S2068M	DV380	SR380
225/250 HP 3.0L	1994	1997	50-818445 3	8 Tooth Drive Gear	7395	5395	S2045M	DV380	SR395
225 3.0L	D280813	& Up	818445-5						
200-250 HP SportJet	2001	& Up	50-853329T		7400	5400A	S2088M		
250 HP 99-Up			50-833153-5	9 Tooth Drive Gear	7381	5381	S2052M	DV381	SR395
200 DFI 96-Up									
225 DFI 98-Up									
3.0L 99-Up			50-853329T		7400	5400A	S2088M		
<b>SPORT JET</b>									
40-50 HP			50-820193A1		7394	5394	S2044M	DV397	SR394
90-120 HP			50-819968			7325	S2031M	DV325	SR393
V-6		96-UP	50-832997-2			7326	S2053M	DV380	SR380
<b>Racing</b>									
Counter Rot V6 2.0/2.4/2.5						5384		DV384	SR384

**The Warranty DOES NOT cover such things as:**

**FREIGHT DAMAGE**  
**ARCO part boxes are not shipping boxes.**  
 If you are shipping a part to a customer or sending a warranty return, the part must be packaged in a way to prevent possible damage. Place extra packing material around the part, place it back in the part box and then into a well packed, sturdy shipping container.

To prevent damage, properly pack all parts before reshipment.

**RUST, CORROSION OR SUBMERSIONS**  
**ARCO** treats every component with a special rust and corrosion resistant coating to prevent water damage. However, it is impossible to protect the unit from direct contact with water. Therefore, a failure directly caused by rust, corrosion or submersion is **not covered by warranty.**

**CUT WIRES OR DISMANTLED UNITS**  
 Cutting a unit's wires or dismantling a unit immediately voids the manufacturer's warranty. In addition, taking a motor off the reservoir and trying to install it on an old reservoir usually damages the brushes and seals in the motor. Disassembled parts are **not covered by warranty.**

**BROKEN NOSE HOUSINGS, DRIVE GEARS OR INTERNAL GEARS**  
 This type of failure is always blamed on a bad casting, defective drive gear or internal gears. In fact, it is caused when a starter, spinning at a high rate of rpm, comes to an abrupt stop. This can occur when an engine backfires or momentarily releasing the start switch and re-engaging the starter before it has spun down. It may also happen when a cylinder suffers a water hydraulic lock. In either case, the damage is not due to a defective part, and is **not covered by warranty.**

Chrysler Force  
Honda  
Johnson Evinrude  
Mercury  
Suzuki  
Tohatsu  
Yamaha  
Rigging & Shop Supplies